




SPECIFICATION FOR APPROVAL

1.CONSTRUCTION

RATED VOLTAGE		62930 IEC131/ H1Z2Z2-K 4mm ²	REVISION:	A/0	FORM NO.	B274
		DC1500V	CONSTRUCTION D.W.G			
Conductor	Cross-sectional Area	4mm ²	  			
	Material	Stranded Tinned Copper				
	Conductor.Size (mm)	56/(0.285±0.008)				
	Stranded OD.(mm)	2.42				
Inner Layer	Material	XLPO				
	AVG Thickness (mm)	0.70				
	Min Thickness (mm)	0.53				
	OD.(mm)	3.85±0.10				
Outer Layer	Color	Black				
	Material	XLPO				
	AVG Thickness (mm)	0.80				
	Min Thickness (mm)	0.58				
	OD. (mm)	5.50±0.10				
Color		Black or Red	INNER AND OUTER LAYER IS INSEPARABLE.			

2.MECHANICAL CHARACTERISTICS

ITEM	SPECIFICATION	SPECIFICATION	
		INNER LAYER	OUTER LAYER
Elongation	Un-aged	≥125%	≥125%
Strength		≥8MPa	≥8MPa
Cold bend test	(-40 ± 2.0°C × 16h)	No cracking	
Flame test	IEC60332-1	PASS	
Rated temperature		-40°C up to +90°C	
Thermal endurance properties		Elongation≥50% Temperature index≥120	

3.EIECTRICAL CHARACTERISTICS

ITEM	SPECIFICATION
Max. Conductor DC Resistance at 20°C	≤5.09Ω/km
Dielectric Strength	6.5KV/5min
Spark test	10000VAC
Insulation resistance at 20°C	≥709MΩ/km
Max. current at 60°C	57A

4.STANDARD

PRODUCT STANDARD CERTIFICATION	Reference Standard:
R50477532&R50477533	EN50618&IEC62930

5.MARKING

SUNKEAN △ TÜV SOLAR CABLE 62930 IEC131/H1Z2Z2-K 4mm² DC1500V
-40°C (IEC62930/EN50618) HALOGEN FREE LOW SMOKE SUNKEAN
CABLE ☺☺

6.Packing

- (a)250m、500m、1000m
- (b) Consulting if delivering in other ways

Part No.	Serial No.	Drawing	Checked	Approved	Date	APPROVED
HZ1040-0101	001	Seven Tang	Andy Zhao	Defree Wang	2021/5/5	